# 90x180, 29.5x180 & 120x120

Porcelain Surfaces





#### 90x180

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30x180	

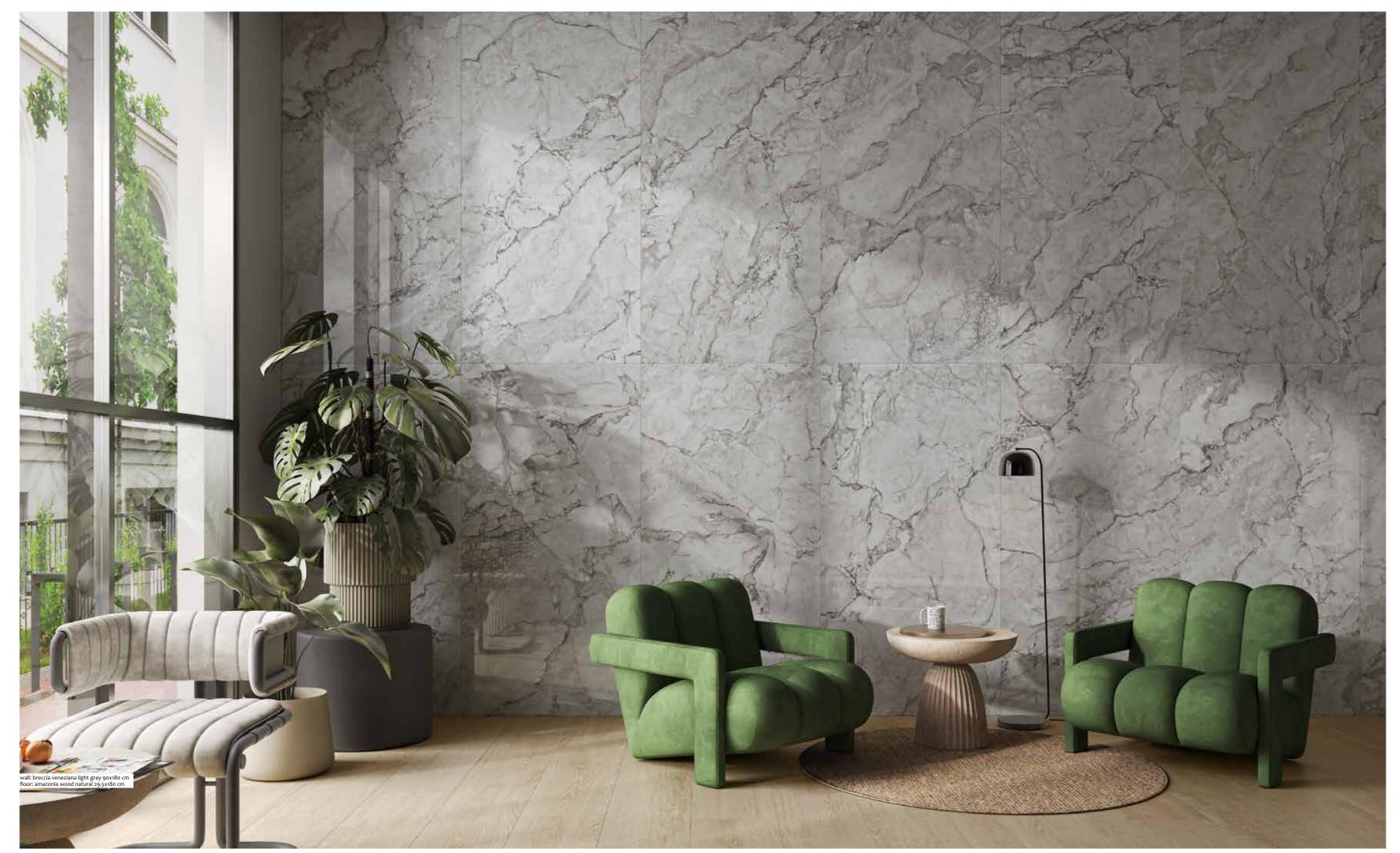
Amazonia Wood 60







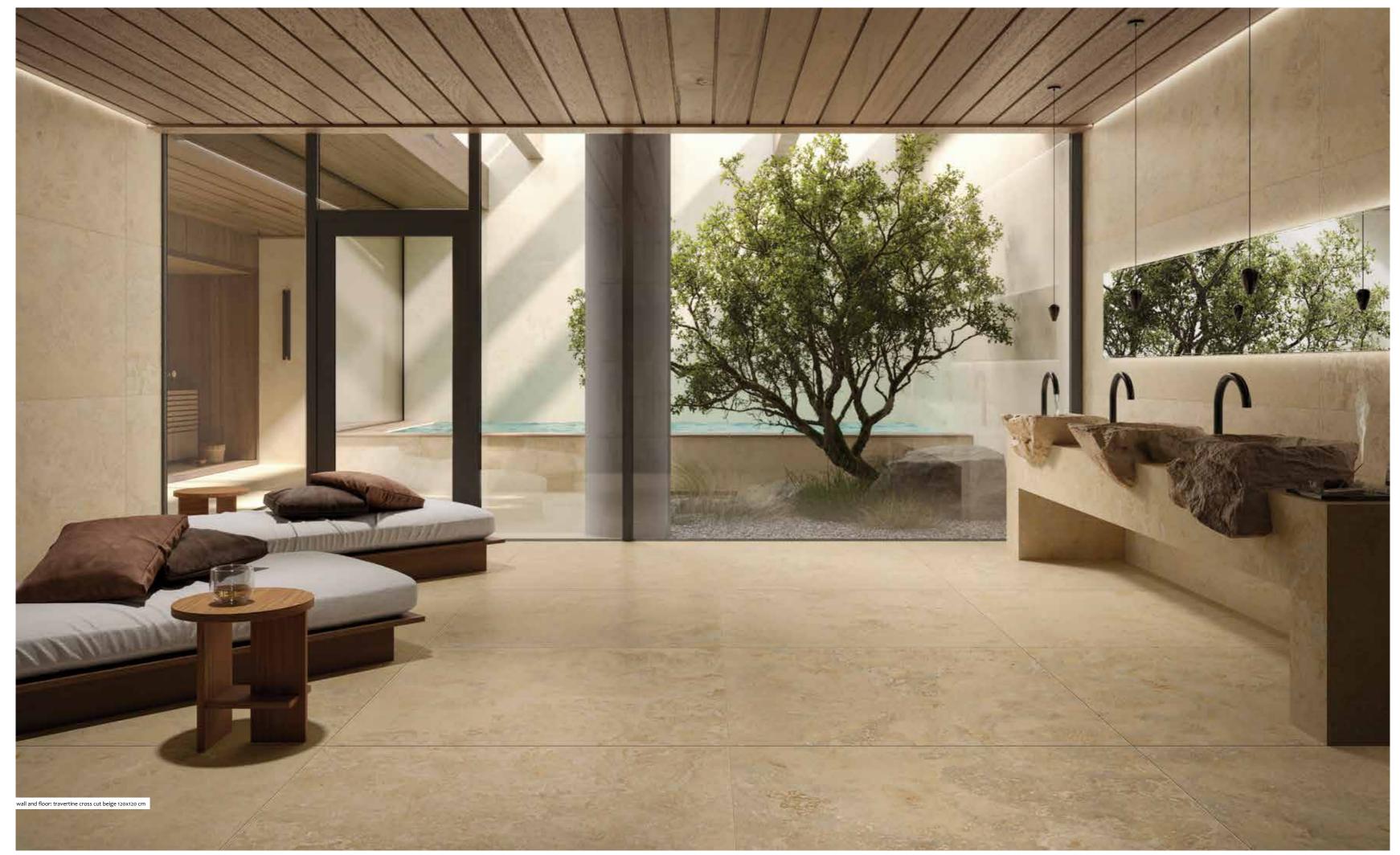












#### **Bianco Venato**

PORCELAIN TILES Honed / Polished • Rectified • Smooth





bianco venato white 90x180 cm faces

bianco venato white

SIZES

**90x180 cm** 35.43"x70.86"











MARBLE

#### **Breccia Veneziana**

PORCELAIN TILES Polished • Rectified • Smooth





breccia veneziana light grey 90x180 cm faces





SIZES

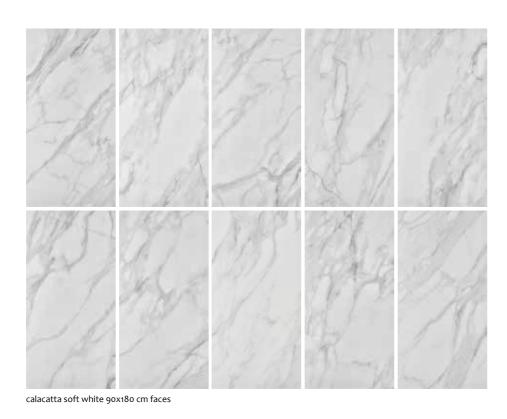
**90x180 cm** 35.43"x70.86"

Name	Code	Size(CM)
breccia veneziana light grey	A93GBCVZ-LIG.NoX5P	90x180

### **Calacatta Soft**

PORCELAIN TILES Honed / Polished • Rectified • Smooth





calacatta soft white

SIZES



**90x180 cm** 35.43"x70.86"

22

#### MARBLE

## **Elegant Marfil**

PORCELAIN TILES Polished • Rectified • Smooth





elegant marfil crema 90x180 cm faces

elegant marfil crema

SIZES







**90x180 cm** 35.43"x70.86"

Name	Code	Size(CM)
elegant marfil crema	A93GEGMF-CRM.NoX5P	90x180

## **Extra Bianco Statuario**

PORCELAIN TILES Honed / Polished • Rectified • Smooth





extra bianco statuario white 90x180 cm faces

extra bianco statuario white

SIZES

**90x180 cm** 35.43"x70.86"

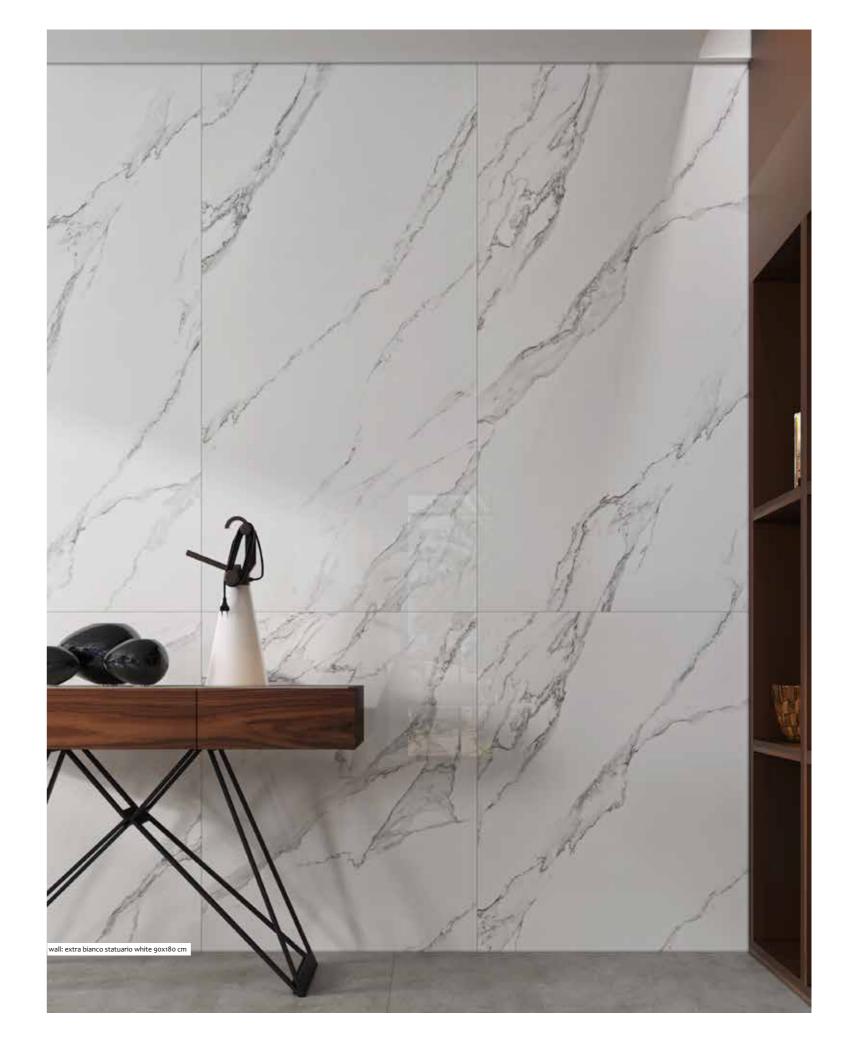












## **Grigio Savoia**

PORCELAIN TILES Polished • Rectified • Smooth





grigio savoia ivory 90x180 cm faces

SIZES









grigio savoia ivory grigio savoia light grey A93GGROS-IVO.NoX5P A93GGROS-LIG.NoX5P

**90x180 cm** 35.43"x70.86"







27

grigio savoia light grey 90x180 cm faces

### **Iceland White**

PORCELAIN TILES Honed / Polished • Rectified • Smooth

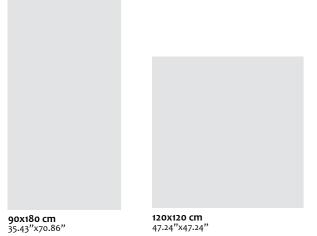




iceland white 90x180 cm faces

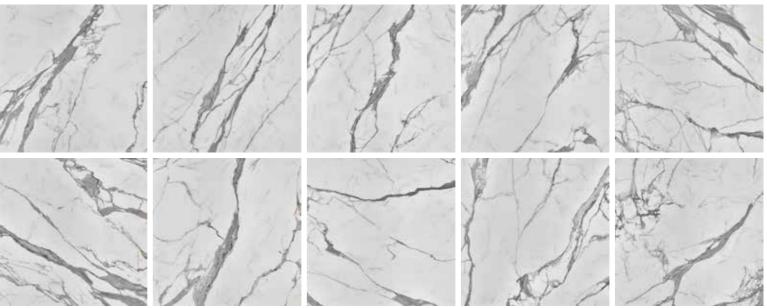
iceland white

SIZES



Name	Code (Honed)	Code (Polished)	Size(CM)	
iceland white	A93GICMR-WHE.OoX5P	A93GICMR-WHE.NoX5P	90x180	
iceland white	A22GICMR-WHE.OoX5P	A22GICMR-WHE.NoX5P	120X120	





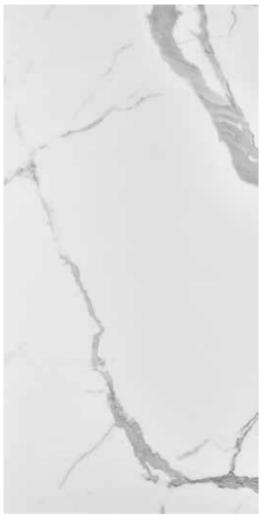
iceland white 120x120 cm faces

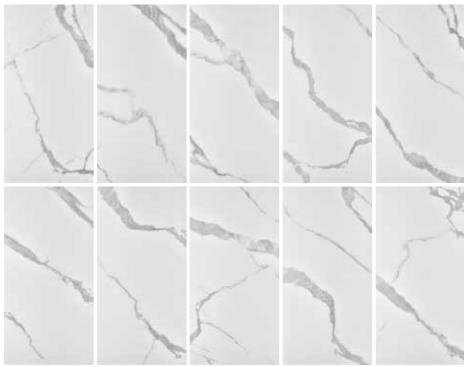


29

## **Impact Statuario**

PORCELAIN TILES Honed / Polished • Rectified • Smooth



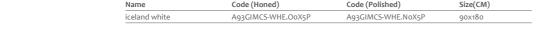


impact statuario white 90x180 cm faces

impact statuario white

SIZES

**90x180 cm** 35.43"x70.86"



MARBLE

## **Ivory Onyx**

PORCELAIN TILES Honed / Polished • Rectified • Smooth





ivory onyx 90x180 cm faces

ivory onyx

SIZES







**90x180 cm** 35.43"x70.86"

A93GIVOX-IVO.OoX5P A93GIVOX-IVO.NoX5P

## Lasa Marble

PORCELAIN TILES Polished • Rectified • Smooth





lasa marble white 90x180 cm faces

lasa marble white

SIZES

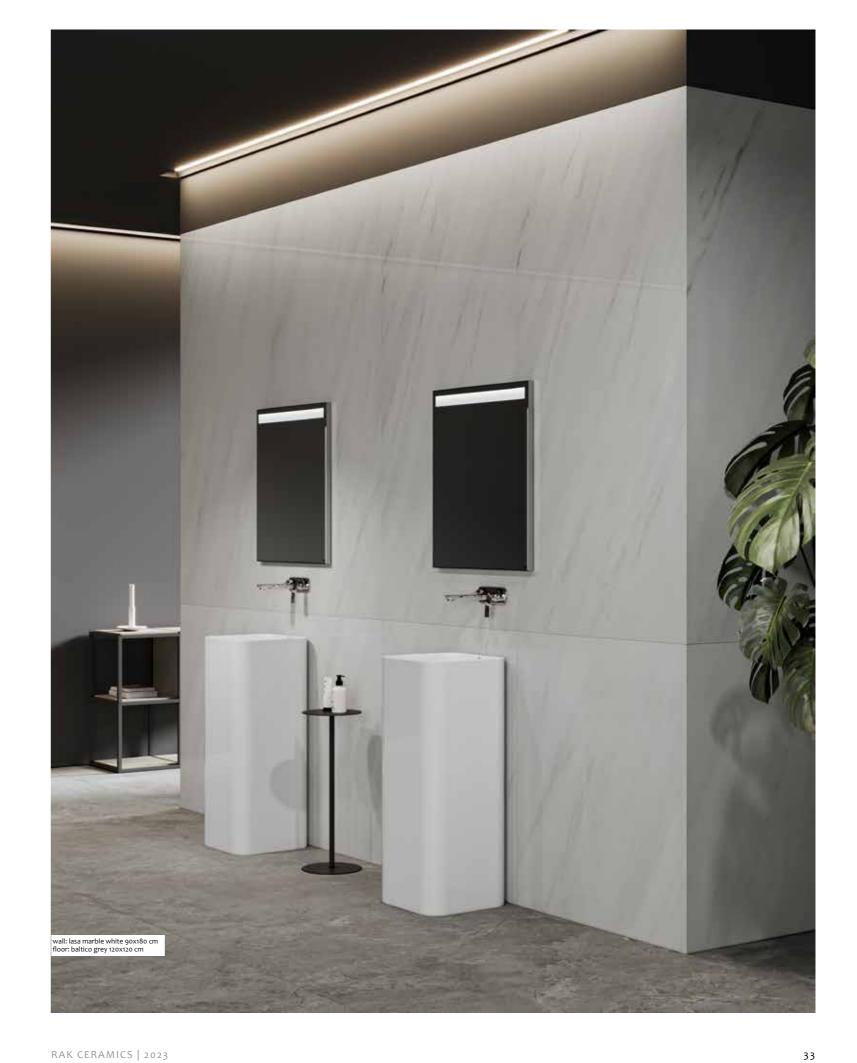






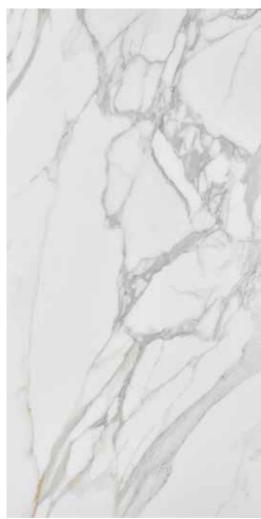


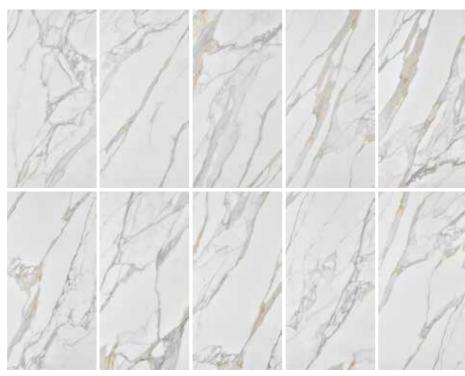




### **Marble Treviso**

PORCELAIN TILES
Honed / Polished • Rectified • Smooth





marble treviso white 90x180 cm faces

marble treviso white

**90x180 cm** 35.43"x70.86"

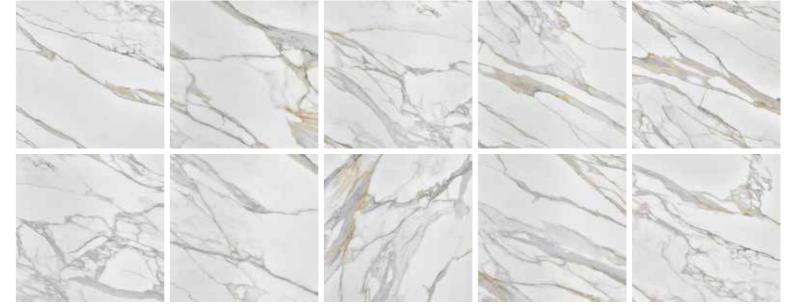
SIZES



 
 marble treviso white
 A93GMBLT-WHE.OoX5P
 A93GMBLT-WHE.NoX5P

 marble treviso white
 A22GMBLT-WHE.OoX5P
 A22GMBLT-WHE.NoX5P

 120x120 cm 47.24"x47.24"
 47.24"x47.24"
 47.24"x47.24"



marble treviso white 120x120 cm faces



35

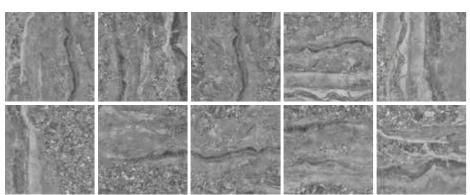
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## Orobico

PORCELAIN TILES Polished • Rectified • Smooth



orobico grey



orobico grey 120x120 cm faces

SIZES



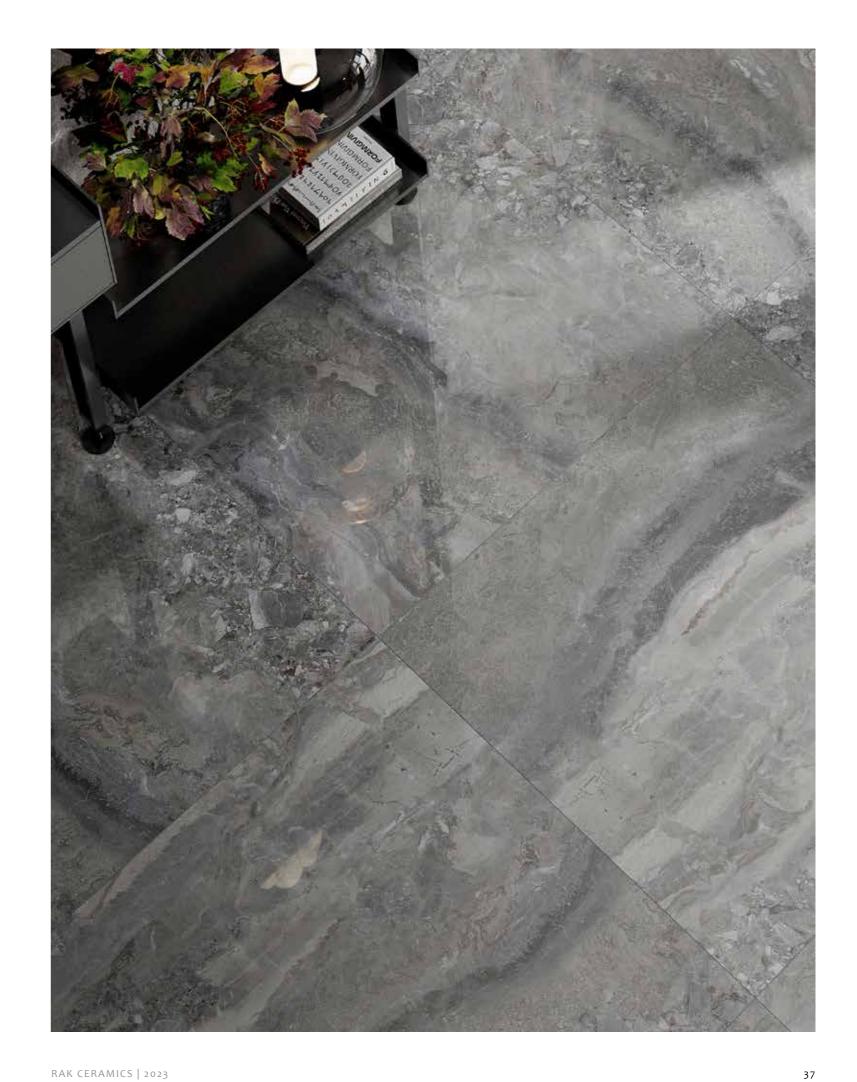












## **Pietra Grey**

PORCELAIN TILES Polished • Rectified • Smooth





pietra grey 90x180 cm faces

pietra grey

SIZES









Name pietra grey pietra light grey A93GPIEG-GRY.NoX5P A93GPIEG-LIG.NoX5P

**90x180 cm** 35.43"x70.86"





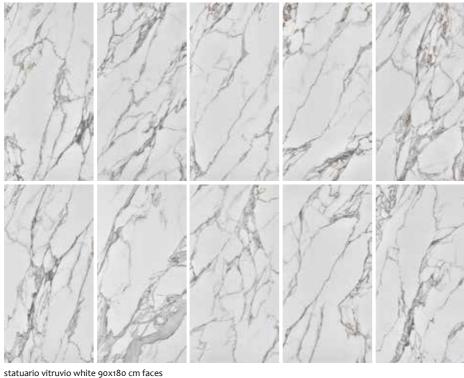
39

pietra light grey

### **Statuario Vitruvio**

PORCELAIN TILES Honed / Polished • Rectified • Smooth





statuario vitruvio white

SIZES

**90x180 cm** 35.43"x70.86"







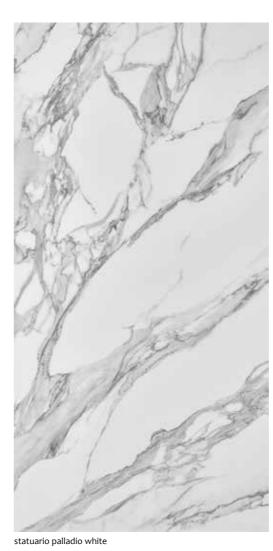


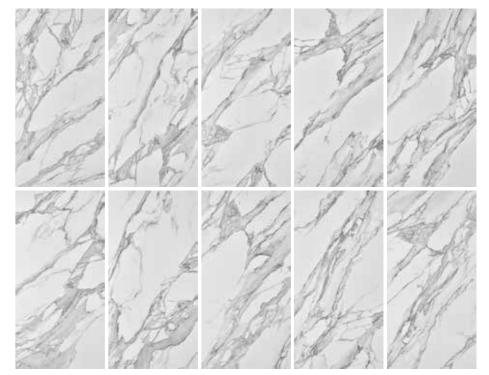
A93GSTVO-WHE.NoX5P

MARBLE

### **Statuario Palladio**

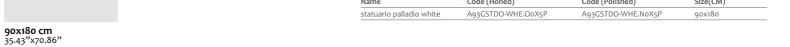
PORCELAIN TILES Honed / Polished • Rectified • Smooth





statuario palladio white 90x180 cm faces

SIZES



### **Sea Pearl Macaubas**

PORCELAIN TILES Honed • Rectified • Smooth





sea pearl macaubas light brown 90x180 cm faces

sea pearl macaubas light brown

SIZES

**90x180 cm** 35.43"x70.86"







A93GSPLM-LBR.OoX5P sea pearl macaubas light brown

MARBLE

#### **Toledo Crema Marfil**

PORCELAIN TILES Polished • Rectified • Smooth





toledo crema marfil 90x180 cm faces

toledo crema marfil

SIZES







**90x180 cm** 35.43"x70.86"

### **Creative Concrete P**

PORCELAIN TILES

Matt • Rectified • Smooth







creative concrete p white



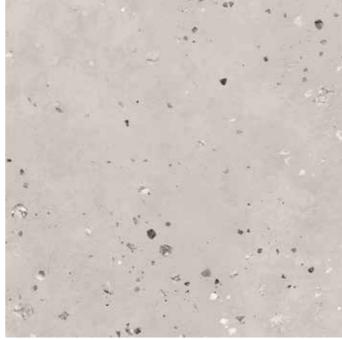
creative concrete p dark grey



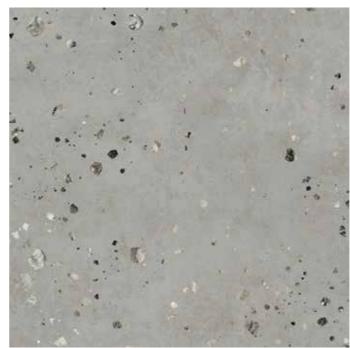
creative concrete p grey



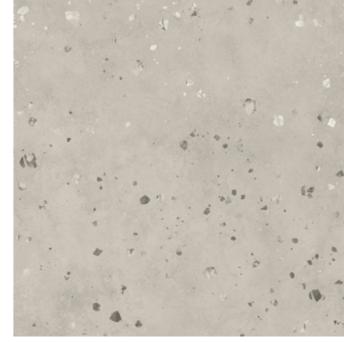
creative concrete p beige



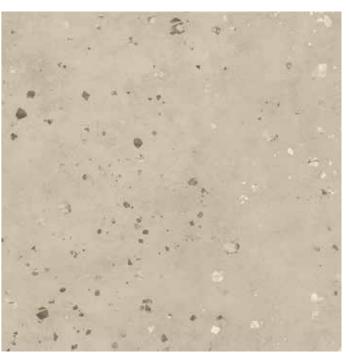
creative concrete p white decor



creative concrete p dark grey decor



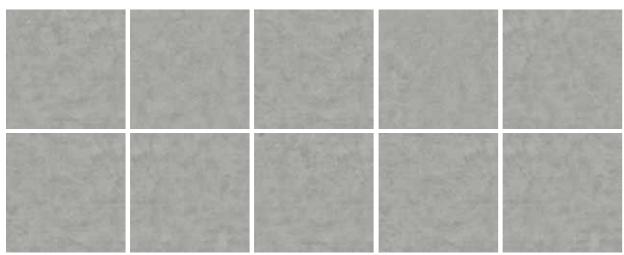
creative concrete p grey decor



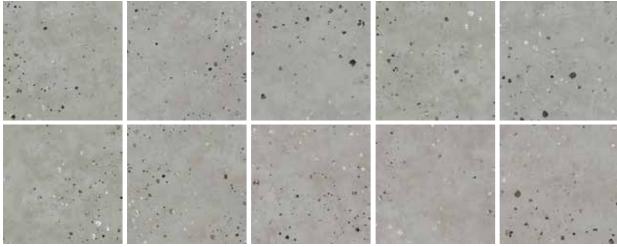
creative concrete p beige decor

#### **Creative Concrete P**

PORCELAIN TILES Matt • Rectified • Smooth



creative concrete p 120x120 cm faces



creative concrete p decor 120x120 cm faces

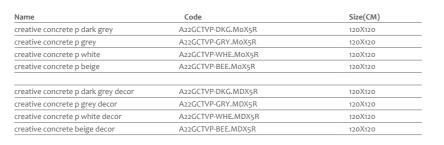
SIZES



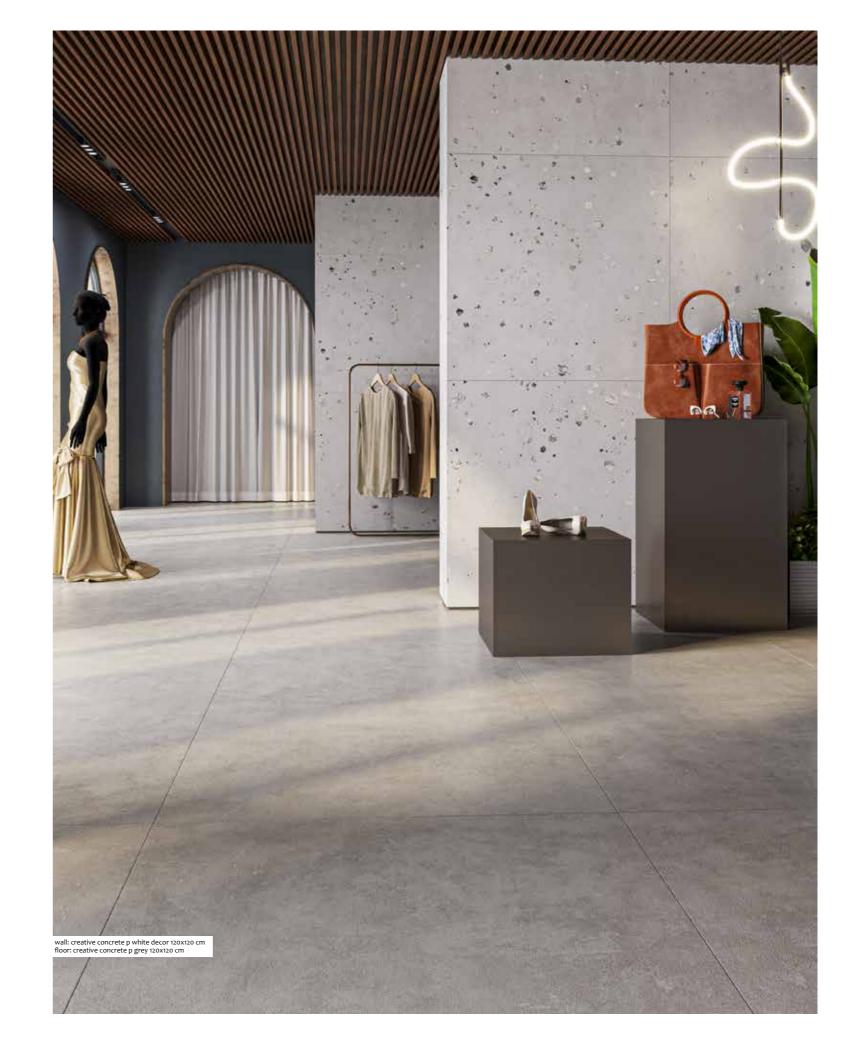








**120x120 cm** 47.24"x47.24"



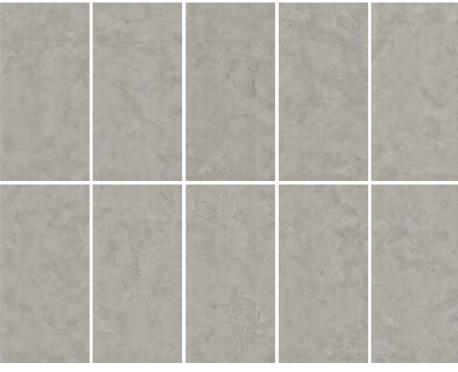
## **Baltico**

SIGNATURE COLLECTION









baltico light grey 90x180 cm faces

baltico light grey

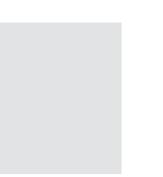
SIZES





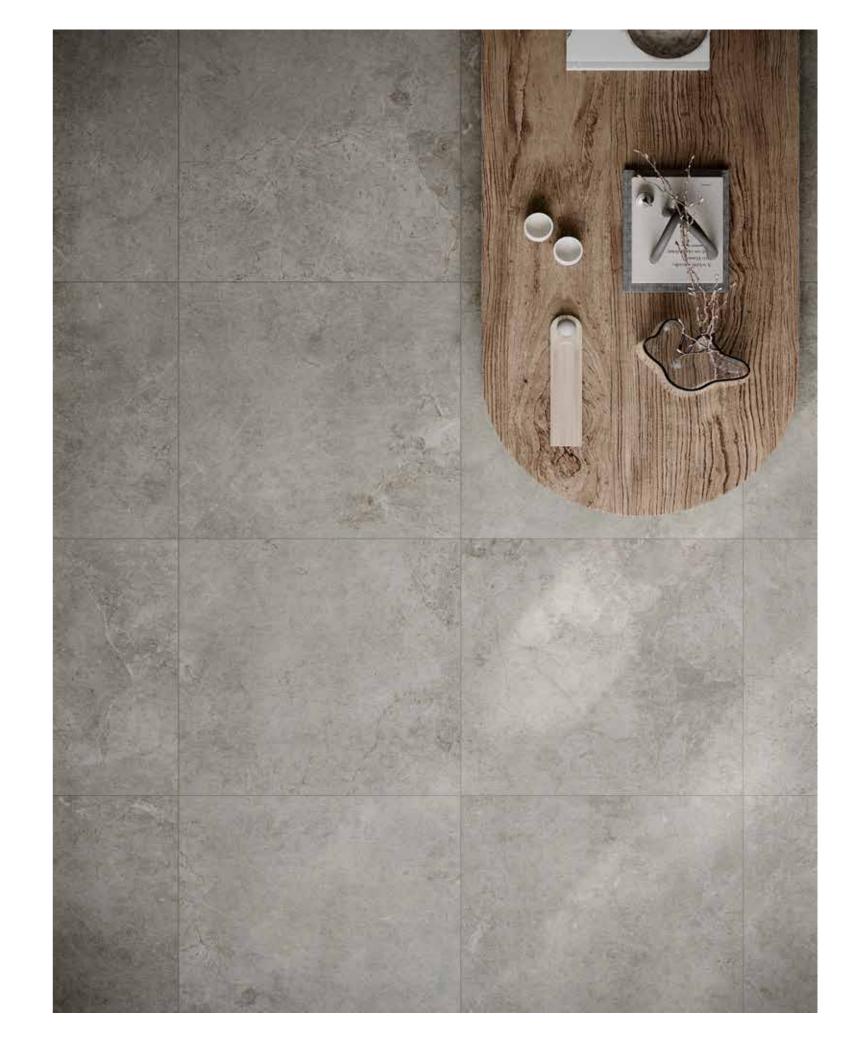






Name Code		Size(CM)	
baltico beige	A93GBLIC-BEE.A0X5R	90x180	
baltico grey	A93GBLIC-GRY.AoX5R	90x180	
baltico light grey	A93GBLIC-LIG.AoX5R	90x180	
baltico beige	A22GBLIC-BEE.AoX5R	120X120	
baltico grey	A22GBLIC-GRY.A0X5R	120X120	
baltico light grey	A22GBLIC-LIG.A0X5R	120X120	

**120X120 cm** 47.24"X47.24" 90x180 cm 35.43"x70.86"



## **Baltico**

PORCELAIN TILES

Matt • Rectified • Smooth



baltico beige 90x180 cm faces

baltico beige









baltico grey 90x180 cm faces





baltico 120x120 cm faces

### **Pontino**

PORCELAIN TILES

Matt • Rectified • Smooth

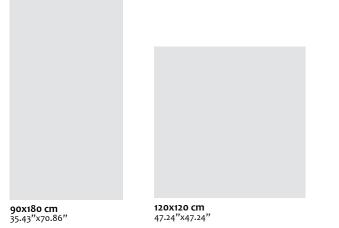




pontino ivory







ame Code		Size(CM)	
pontino beige	A93GPNTO-BEE.MoX5R	90x180	
pontino ivory	A93GPNTO-IVO.MoX5R	90x180	
pontino light grey	A93GPNTO-IVO.MoX5R	90x180	
pontino beige	A22GPNTO-BEE.MoX5R	120X120	
pontino ivory	A22GPNTO-IVO.MoX5R	120X120	
pontino light grey	A22GPNTO-IVO.MoX5R	120X120	

SYNC EFFECT

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politillo beige gox loo cili lace





pontino 120x120 cm faces

## **Pontino**

PORCELAIN TILES

Matt • Rectified • Smooth



pontino light grey



pontino light grey 90x180 cm faces



### **Travertine Cross Cut**

PORCELAIN TILES Matt • Rectified • Smooth



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travertine cross cut ivory 90x180 cm faces

travertine cross cut ivory

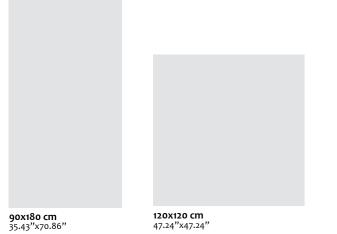








SIZES



Name	Code	Size(CM)	
travertine cross cut ivory	A93GTVCR-IVO.MoX5R	90x180	
travertine cross cut beige	A93GTVCR-BEE.MoX5R	90x180	
travertine cross cut light grey	A93GTVCR-LGY.MoX5R	90x180	
travertine cross cut grey	A93GTVCR-GRY.MoX5R	90x180	
travertine cross cut ivory	A22GTVCR-IVO.MoX5R	120X120	
travertine cross cut beige	A22GTVCR-BEE.MoX5R	120X120	
travertine cross cut light grey	A22GTVCR-LGY.MoX5R	120X120	
travertine cross cut grey	A22GTVCR-GRY.MoX5R	120X120	



travertine cross cut beige



baltico 120x120 cm faces

## **Travertine Cross Cut**

PORCELAIN TILES

Matt • Rectified • Smooth





travertine cross cut light grey



travertine cross cut light grey 90x180 cm faces



travertine cross cut grey



travertine cross cut grey 90x180 cm faces

### **Amazonia Wood**

PORCELAIN TILES Matt • Rectified • Smooth



amazonia wood natural



amazonia wood beige



amazonia wood taupe



amazonia wood grey

SIZES



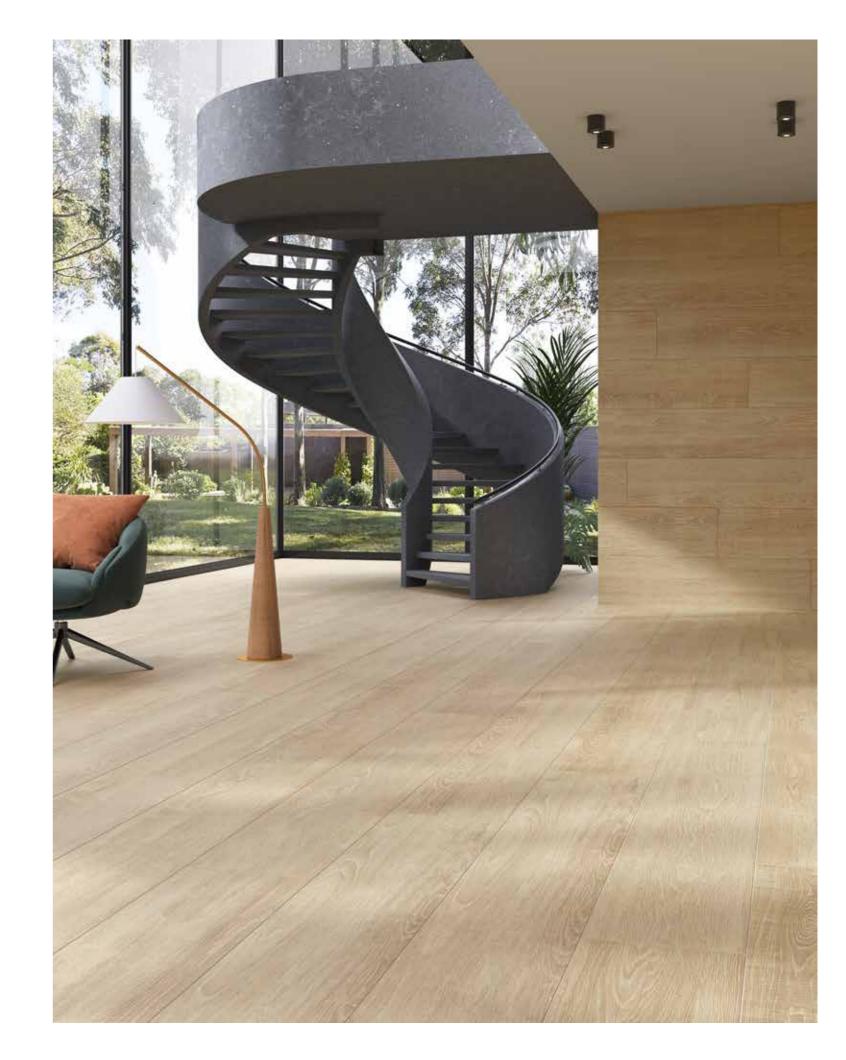












#### TECHNICAL FEATURES

#### PORCELAIN TILES (Bla - GL):

Porcelain tiles are manufactured using pure, selectively imported raw materials mixed using the most advanced extraction and sorting techniques; they are obtained with a production process similar to that of single-fired tiles.

The resulting product is top-quality porcelain tile, obtained by raw materials wet grinding, followed by partial drying by spraying, silo storage to allow homogenization of properties, and pressing with highly efficient hydraulic presses up to specific pressures more than 500 kg/cm2. The high pressure combined with high firing temperature exceeding 1200 °C results in highly compact & strong ceramic surface with very low water absorption (lower than 0.4% according to UNI EN ISO 10545-3) and extremely high mechanical resistance (average value exceeding 40 N/mm2 according to UNI EN ISO 10545-4).

Thanks to their low porosity, these porcelain tiles are frost-proof and rated as belonging to the BIa GL class according to the International Standard ISO 13006 and European Standard UNI EN 14411 which requires water absorption ≤ 0.5%.

The MoR (modulus of rupture) in accordance with UNI EN ISO 10545-4 results to 40 N/mm2 while the required value is 35 N/mm2. RAK Ceramics porcelain tiles are available in a wide range of designs, sizes and finishes.

#### ADVICE ON LAYING

Although our porcelain tiles can be installed using traditional cement mortars, we advise using modern adhesives. While installing on wall, the two-layer spreading system is recommended to perfectly wet the back of the tile.

Quickly dipping each tile in water before installation will remove any dust on the back of the tile for perfect adhesion. Do not wet the tiles if you are using vinyl, acrylic resin adhesives or two-component organic-solvent based adhesive.

It is advisable to incorporate suitable shrinkage - flexion joints (movement/ expansion joints) when installing on large floors: the joints should never be spaced more than 4 - 5 linear meters apart indoors and 3 linear meters apart outdoors. Be careful while using strong coloured grouts as they might leave stains on the surface of the tiles that may be difficult to remove later.

#### TECHNICAL CHARACTERISTICS - PORCELAIN TILES (Bia - GL)

				RAK Ceramics Specifications	
	Test Description	Standard Test Method	International Standard ISO 13006	(Rectified)	(Unrectified)
$\stackrel{\textstyle \longleftrightarrow}{\longleftrightarrow}$	Length & Width	BS EN ISO 10545-2	+/- 0.6%	+/- 0.1%	+/- 0.3%
=	Thickness	BS EN ISO 10545-2	+/-5.0%	+/- 5.0%	+/- 5.0%
	Rectangle Squareness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.2%	+/- 0.4%
90°	Straightness of sides	BS EN ISO 10545-2	+/- 0.5%	+/- 0.2%	+/- 0.3%
	Surface Flatness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.3%	+/- 0.3%
H <sub>2</sub> 0	Water Absorption	BS EN ISO 10545-3	<=0.5%	<=0.4%	<=0.4%
$\frac{\downarrow}{\uparrow\uparrow}$	Modulus of Rupture	BS EN ISO 10545-4	>=35 N/mm2	>=40 N/mm2	>=40 N/mm2
KG ↑ ↑	Breaking Strength	BS EN ISO 10545-4	>=1300N	>=1600N	>=1600N
<b>Q</b>	Resistance to surface abrasion	BS EN ISO 10545-7	Manufacturer to state Abrasion Class	PEI Class 2 -5	PEI Class 2 -5
$\sum$	Linear Thermal Expansion	BS EN ISO 10545-8	<=9x10 <sup>-60</sup> C <sup>-1</sup>	<=7x10 <sup>60</sup> C¹	<=7x10 <sup>-60</sup> C <sup>-1</sup>
+	Resistance to Thermal Shock	BS EN ISO 10545-9	No visible defect	No visible defect	No visible defect
焱	Crazing Resistance	BS EN ISO 10545-11	No crazing	No crazing	No crazing
*	Frost Resistance	BS EN ISO 10545-12	No visible damage	No visible damage	No visible damage
	Resistance to chemicals	BS EN ISO 10545-13	No visible defect	No visible defect	No visible defect
*	Resistance to stains	BS EN ISO 10545-14	Manufacturer to state class	Stain removed Min.class 4	Stain removed Min.class 4
	Colour Resistance to UV Light	DIN 51094	No change in color	No change in color	No change in color

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 $\textbf{Note}: Shade\ variation\ across\ the\ batches\ is\ inherent\ to\ the\ manufacturing\ process\ and\ the\ pre-laying\ colour\ comparison\ is\ recommended$ 

#### MAINTENANCE AND CLEANING OF TILES

Maintenance of ceramic and porcelain tiles on dry surfaces is relatively easy. RAK Ceramics tiles are highly scratch and stain resistant.

- By regularly sweeping the floor, you can help avoid scratches that small pebbles or sand can create.
- Make it a habit to always wipe the soles of your shoes on a mat before entering the house. Thoroughly wipe up any spills using plain warm water.
- While they are not likely to stain your ceramic tiles, spills may stain the grout between the tiles and if they are left to sit for too long, may also stain the actual tiles.
- Plain water is the ideal cleaner because it leaves no residue if you dry the surface of the tiles thoroughly after cleaning.
- If tiles are left wet after cleaning, there may be some unsightly mineral residue after the water dries, but this can easily be removed by spot cleaning.
- If stains resist cleaning with water alone, you can use a mild acidic solution, such as white vinegar. Use it highly diluted and rinse with plain water then dry.
- As food stains are acidic in nature, try using a mild alkaline solution.
- Use common detergents sparingly, rinse with plain water and dry thoroughly.

#### TILE-LAYING RECOMMENDATIONS

All RAK Ceramics products are subject to size and shade variations. Please check the size, batch number, caliber, tone, choice, color, quality of the pieces before the installation, as no claims will be accepted once the tiles are installed.

Place some tiles on the floor - 2 or 3 sqm - and check the overall technical and aesthetic characteristics with care and check if there is enough product to finish the work.

Manufacturer's responsibility is only limited to replacement of defective material if any, prior to fixing of tiles and we will not entertain claim of any nature after the tiles are installed.

Therefore, if any issue is found on the delivered product, the contractor for installation or the client should not install the tiles. The issue should be communicated to RAK Ceramics for investigation and further action for resolution as required.

The substrate must be a compact cement bed. Levelling system ensures flatness between tiles avoiding movements during the mortar setting. This reduces the time for the ceramic laying obtaining a perfect lippage-free finish. Avoid movements between the tiles due to the mortar setting.

The width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards. The grout colour should be selected according to the colour of the tile. We recommend to select a matching colour. Before using fine-grain coloured grout on lapped, polished or brushed products, always test it. If the pigment is very adhesive, it may be very difficult to remove.

We recommend to lay the tiles by using suitable adhesives for each kind of product and surface. As general rule, tiles must be installed in the same position. The minimum joint is 2 mm for rectified tiles, although we suggest a higher joint for big size products. After grouting, remove any excess product as quickly as possible by repeatedly washing the area with a sponge and water.

Steps to follow 1. First, set the tool to the scale according to the ceramic thickness. 2. Introduce the crossheads and continue laying the adjacent tiles. 3. Put the wedges in the crosshead manually. 4. Tighten the wedges with the pliers to level the pieces. 5. Allow for setting for the time recommended by the manufacturer of the adhesive cement. 6. Remove the crossheads. Hit the crosshead with a rubber mallet or with your foot in the direction of the joint. Do not hit the wedges.

The company will not accept any claim if this is due to the problems caused by not following these suggestions and instructions.

#### Product Guide

#### ICONS

#### **COLOUR VARIATIONS**









Light to moderate shade variation within each carton.

#### INDICATIONS FOR USE



WALL TILES



FLOOR TILES

#### SUGGESTED APPLICATIONS



DOMESTIC PURPOSE

Residential areas, hotel rooms, bathrooms



LIGHT COMMERCIAL TRAFFIC AREA

Indoor public areas subject to medium pedestrian traffic such as restaurants, bars, offices, shops, hotel public areas,

In printing, colour of the products may differ slightly from actual, pictures are only for reference.

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